

PRESTANDEKLARATION  
DoP Nr. MKT-320 - sv

1. Produkttypens unika identifikationskod: **MKT Injektionssystem VMU plus**
2. Typ-, parti- eller serienummer eller någon annan beteckning som möjliggör identifiering av byggprodukter i enlighet med artikel 11.4:

**ETA-11/0415, Appendix 1 och 2**  
**Partinummer: se förpackning**

3. Byggproduktens avsedda användning eller användningar i enlighet med den tillämpliga, harmoniserade tekniska specifikationen, såsom förutsett av tillverkaren:

<b>Typ av produkt</b>	Ankarmassa
<b>För användning i</b>	sprucken och osprucken betong C20/25 - C50/60 (EN 206)
<b>Option</b>	1
<b>Belastning</b>	statiska eller kvasistatiska, jordbävning Kategori C1
<b>Material</b>	<p><u>varmförzinkad stål:</u> endast i torra utrymmen storlekar: osprucken betong: M8, M10, M12, M16, M20, M24, M27, M30 sprucken betong + C1: M12, M16, M20, M24, M27, M30</p> <p><u>Galvaniserat stål:</u> endast i torra utrymmen storlekar: osprucken betong: M8, M10, M12, M16, M20, M24, M27, M30 sprucken betong + C1: M12, M16, M20, M24, M27, M30</p> <p><u>Rostfritt stål (Prägling A4):</u> inomhus och utomhus förutom särskilt aggressiva förhållanden storlekar: osprucken betong: M8, M10, M12, M16, M20, M24, M27, M30 sprucken betong + C1: M12, M16, M20, M24, M27, M30</p> <p><u>Mycket korrosionsbeständigt stål (Prägling HCR):</u> inomhus och utomhus områden med särskilt aggressiva förhållanden storlekar: osprucken betong: M8, M10, M12, M16, M20, M24, M27, M30 sprucken betong + C1: M12, M16, M20, M24, M27, M30</p> <p><u>Armeringsstål (B500 B):</u> storlekar: osprucken betong: Ø8, Ø10, Ø12, Ø14, Ø16, Ø20, Ø25, Ø28, Ø32 sprucken betong + C1: Ø12, Ø14, Ø16, Ø20, Ø25, Ø28, Ø32</p>
<b>Temperaturområde (möjligen)</b>	Temperaturområde I: -40 °C - +40 °C Temperaturområde II: -40 °C - +80 °C Temperaturområde III: -40 °C - +120 °C

4. Tillverkarens namn, registrerade företagsnamn eller registrerade varumärke samt kontaktadress enligt vad som krävs i artikel 11.5:

**MKT Metall-Kunststoff-Technik GmbH & Co. KG**  
**Auf dem Immel 2**  
**D - 67685 Weilerbach**

5. I tillämpliga fall namn och kontaktadress för tillverkarens representant vars mandat omfattar de uppgifter som anges i artikel 12.2: --
6. Systemet eller systemen för bedömning och fortlöpande kontroll av byggproduktens prestanda enligt bilaga V:  
**System 1**
7. För det fall att prestandadeklarationen avser en byggprodukt som omfattas av en harmoniserad standard: --
8. För det fall att prestandadeklarationen avser en byggprodukt för vilken en europeisk teknisk bedömning har utfärdats:

**Deutsches Institut für Bautechnik, Berlin**

har utfärdat

**ETA-11/0415**

på grundval av

**ETAG 001-5**

Det anmälda produktcertifieringsorganet 0756-CPD har utförts enligt System 1:

- i) bestämning av produkttypen på grundval av typprovning (inkl. stickprov), typberäkning, tabellerade värden eller beskrivande dokumentation av produkten;
- ii) inledande inspektion av tillverkningsanläggningen och tillverkningskontrollen i fabrik;
- iii) fortlöpande övervakning, bedömning och utvärdering av tillverkningskontrollen i fabrik.

och har utfärdat: Intyg om överensstämmelse 0756-CPD-0445

9. Angiven prestanda:

Väsentliga egenskaper	Design metod	Prestanda		Harmoniserad teknisk specifikation
		Gångstång	Armeringsstål	
Karakteristisk motstånd mot dragbelastningar	TR 029	ETA-11/0415, Appendix 9, 10	ETA-11/0415, Appendix 12, 13	ETAG 001
	CEN/TS 1992-4	ETA-11/0415, Appendix 15,16	ETA-11/0415, Appendix 18, 19	
Karakteristisk resistens mot skjuvlaster	TR 029	ETA-11/0415, Appendix 11	ETA-11/0415, Appendix 14	
	CEN/TS 1992-4	ETA-11/0415, Appendix 17	ETA-11/0415, Appendix 20	
Karakteristiskt motstånd mot jordbävningar C1	TR 045	ETA-11/0415, Appendix 24		
Minsta avstånd och kantavstånd	TR 029	ETA-11/0415, Appendix 5		
	CEN/TS 1992-4			
Skift i bruk	TR 029	ETA-11/0415, Appendix 21	ETA-11/0415, Appendix 22	
	CEN/TS 1992-4			

När den specifika tekniska dokumentationen har använts enligt artikel 37 eller 38, de krav med vilka produkten överensstämmer: --

10. Prestandan för den produkt som anges i punkterna 1 och 2 överensstämmer med den prestanda som anges i punkt 9.

Denna prestandadeklaration utfärdas på eget ansvar av den tillverkare som anges under punkt 4.

Undertecknat för tillverkaren av:

*L. Weustenhagen*  
**Lore Weustenhagen**  
 (Verkställande direktör)  
**Weilerbach, 30.06.2013**

i.V. *Detlef Bigalke*  
**Dipl.-Ing. Detlef Bigalke**  
 (Produktutveckling direktör)



**Table 3: Installation parameters for threaded rod**

Anchor size		M8	M10	M12	M16	M20	M24	M27	M30	
Nominal drill hole diameter	$d_0$ [mm] =	10	12	14	18	24	28	32	35	
Embedment depth and bore hole depth	$h_{ef,min}$ [mm] =	60	60	70	80	90	96	108	120	
	$h_{ef,max}$ [mm] =	160	200	240	320	400	480	540	600	
Diameter of clearance hole in the fixture	$d_f$ [mm] ≤	9	12	14	18	22	26	30	33	
Diameter of steel brush	$d_b$ [mm] ≥	12	14	16	20	26	30	34	37	
Installation torque	$T_{inst}$ [Nm]	10	20	40	80	120	160	180	200	
Thickness of fixture	$t_{fix,min}$ [mm] >	0								
	$t_{fix,max}$ [mm] <	1500								
Minimum thickness of member	$h_{min}$ [mm]	$h_{ef} + 30$ mm ≥ 100 mm			$h_{ef} + 2d_0$					
Minimum spacing	$s_{min}$ [mm]	40	50	60	80	100	120	135	150	
Minimum edge distance	$c_{min}$ [mm]	40	50	60	80	100	120	135	150	

**Table 4: Installation parameters for reinforcing bar**

Rebar size		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
Nominal drill hole diameter	$d_0$ [mm] =	12	14	16	18	20	24	32	35	40
Embedment depth and bore hole depth	$h_{ef,min}$ [mm] =	60	60	70	75	80	90	100	112	128
	$h_{ef,max}$ [mm] =	160	200	240	280	320	400	480	540	640
Diameter of steel brush	$d_b$ [mm] ≥	14	16	18	20	22	26	34	37	41,5
Minimum thickness of member	$h_{min}$ [mm]	$h_{ef} + 30$ mm ≥ 100 mm			$h_{ef} + 2d_0$					
Minimum spacing	$s_{min}$ [mm]	40	50	60	70	80	100	125	140	160
Minimum edge distance	$c_{min}$ [mm]	40	50	60	70	80	100	125	140	160

**MKT Injection System VMU plus for concrete**

**Installation parameters**

**Annex 5**

**Table 7: Design according to TR 029, Characteristic values for tension loads in non-cracked concrete under static and quasi-static action**

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30	
<b>Steel failure</b>											
Characteristic tension resistance, Steel, property class 4.6	$N_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	2,0								
Characteristic tension resistance, Steel, property class 5.8	$N_{Rk,s}$	[kN]	18	29	42	78	122	176	230	280	
Characteristic tension resistance, Steel, property class 8.8	$N_{Rk,s}$	[kN]	29	46	67	125	196	282	368	449	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	1,50								
Characteristic tension resistance, Stainless steel A4 and HCR Property class 50 (>M24) and 70 ( $\leq$ M24)	$N_{Rk,s}$	[kN]	26	41	59	110	171	247	230	281	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	1,87						2,86		
<b>Combined pull-out and concrete cone failure</b>											
Characteristic bond resistance in non-cracked concrete C20/25											
Temperature range I <sup>5)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10	12	12	12	12	11	10	9
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	8,5	8,5	8,5	not admissible			
Temperature range II <sup>5)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	9	9	9	9	8,5	7,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	not admissible			
Temperature range III <sup>5)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	6,5	5,5	5,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	5,0	5,0	5,0	not admissible			
Increasing factors for concrete	$\psi_c$	C30/37		1,04							
		C40/50		1,08							
		C50/60		1,10							
<b>Splitting failure</b>											
Edge distance	$C_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$								
Axial distance	$S_{cr,sp}$	[mm]	$2 C_{cr,sp}$								
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	1,5 <sup>2)</sup>	1,8 <sup>3)</sup>							
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	2,1 <sup>4)</sup>					not admissible			

- 1) In absence of other national regulations
- 2) The partial safety factor  $\gamma_2 = 1,0$  is included.
- 3) The partial safety factor  $\gamma_2 = 1,2$  is included.
- 4) The partial safety factor  $\gamma_2 = 1,4$  is included.
- 5) Explanations see section 1.2

**MKT Injection System VMU plus for concrete**

**Application with threaded rod, Design acc. to TR 029, Characteristic values for tension loads in non-cracked concrete under static and quasi-static action**

**Annex 9**

**Table 8: Design according to TR 029, Characteristic values for tension loads in cracked concrete under static and quasi-static action**

Anchor size threaded rod			M12	M16	M20	M24	M27	M30	
<b>Steel failure</b>									
Characteristic tension resistance, Steel, property class 4.6	$N_{Rk,s}$	[kN]	34	63	98	141	184	224	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	2,0						
Characteristic tension resistance, Steel, property class 5.8	$N_{Rk,s}$	[kN]	42	78	122	176	230	280	
Characteristic tension resistance, Steel, property class 8.8	$N_{Rk,s}$	[kN]	67	125	196	282	368	449	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	1,50						
Characteristic tension resistance, Stainless steel A4 and HCR Property class 50 (>M24) and 70 ( $\leq$ M24)	$N_{Rk,s}$	[kN]	59	110	171	247	230	281	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	1,87				2,86		
<b>Combined pull-out and concrete cone failure</b>									
Characteristic bond resistance in cracked concrete C20/25									
Temperature range I <sup>4)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	5,5	5,5	5,5	5,5	6,5	6,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	6,0	6,0	not admissible			
Temperature range II <sup>4)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,0	4,0	4,0	4,0	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,5	4,5	not admissible			
Temperature range III <sup>4)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,0	3,0	3,0	3,0	3,5	3,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,5	3,5	not admissible			
Increasing factors for concrete	$\psi_c$	C30/37		1,04					
		C40/50		1,08					
		C50/60		1,10					
<b>Spitting failure</b>									
Edge distance	$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$						
Axial distance	$s_{cr,sp}$	[mm]	$2 c_{cr,sp}$						
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	1,8 <sup>2)</sup>						
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	2,1 <sup>3)</sup>			not admissible			

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1,2$  is included.

<sup>3)</sup> The partial safety factor  $\gamma_2 = 1,4$  is included.

<sup>4)</sup> Explanations see section 1.2

**MKT Injection System VMU plus for concrete**

**Application with threaded rod, Design acc. to TR 029, Characteristic values for tension loads in cracked concrete under static and quasi-static action**

**Annex 10**

**Table 9: Design according to TR 029, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static action**

Anchor size threaded rod		M8	M10	M12	M16	M20	M24	M27	M30
<b>Steel failure without lever arm</b>									
Characteristic shear resistance, Steel, property class 4.6	$V_{Rk,s}$ [kN]	7	12	17	31	49	71	92	112
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,67							
Characteristic shear resistance, Steel, property class 5.8	$V_{Rk,s}$ [kN]	9	15	21	39	61	88	115	140
Characteristic shear resistance, Steel, property class 8.8	$V_{Rk,s}$ [kN]	15	23	34	63	98	141	184	224
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,25							
Characteristic shear resistance, Stainless steel A4 and HCR Property class 50 (>M24) und 70 ( $\leq$ M24)	$V_{Rk,s}$ [kN]	13	20	30	55	86	124	115	140
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,56						2,38	
<b>Steel failure with lever arm</b>									
Characteristic bending moment, Steel, property class 4.6	$M_{Rk,s}^0$ [Nm]	15	30	52	133	260	449	666	900
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,67							
Characteristic bending moment, Steel, property class 5.8	$M_{Rk,s}^0$ [Nm]	19	37	65	166	324	560	833	1123
Characteristic bending moment, Steel, property class 8.8	$M_{Rk,s}^0$ [Nm]	30	60	105	266	519	896	1333	1797
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,25							
Characteristic bending moment, Stainless steel A4 and HCR property class 50 (>M24) and 70 ( $\leq$ M24)	$M_{Rk,s}^0$ [Nm]	26	52	92	232	454	784	832	1125
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,56						2,38	
<b>Concrete pry-out failure</b>									
Factor k in equation (5.7) of Technical Report TR 029 for the design of bonded anchors		2,0							
Partial safety factor	$\gamma_{Mcp}^{1)}$ [-]	1,50 <sup>2)</sup>							
<b>Concrete edge failure</b>									
See section 5.2.3.4 of Technical Report TR 029 for the design of bonded anchors									
Partial safety factor	$\gamma_{Mc}^{1)}$ [-]	1,50 <sup>2)</sup>							

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1,0$  is included.

**MKT Injection System VMU plus for concrete**

**Application with threaded rod, Design acc. to TR 029, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static action**

**Annex 11**

**Table 10: Design according to TR 029, Characteristic values for tension loads in non-cracked concrete under static and quasi-static action**

Anchor size reinforcing bar				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
<b>Steel failure</b>												
Characteristic tension resistance, reinforcing bar according to Annex 4	$N_{Rk,s}$	[kN]	$A_s \times f_{uk}^{6)}$									
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	TR 029 Section 3.2.2.2, Eq. 3.3a <sup>6)</sup>									
<b>Combined pull-out and concrete cone failure</b>												
Characteristic bond resistance in uncracked concrete C20/25												
Temperature range I <sup>5)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10	12	12	12	12	12	11	10	8,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	8,5	8,5	8,5	8,5	not admissible			
Temperature range II <sup>5)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	9	9	9	9	9	8,0	7,0	6,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	not admissible			
Temperature range III <sup>5)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	6,5	6,0	5,0	4,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	5,0	5,0	5,0	5,0	not admissible			
Increasing factors for concrete	$\psi_c$	C30/37		1,04								
		C40/50		1,08								
		C50/60		1,10								
<b>Splitting failure</b>												
Edge distance	$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \cdot \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$									
Axial distance	$s_{cr,sp}$	[mm]	$2 c_{cr,sp}$									
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	1,5 <sup>2)</sup>	1,8 <sup>3)</sup>								
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	2,1 <sup>4)</sup>							not admissible		

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1,0$  is included.

<sup>3)</sup> The partial safety factor  $\gamma_2 = 1,2$  is included.

<sup>4)</sup> The partial safety factor  $\gamma_2 = 1,4$  is included.

<sup>5)</sup> Explanations see section 1.2

<sup>6)</sup>  $f_{uk}, f_{yk}$ : see relevant Technical Specification for the reinforcing bar.

Regarding design of post-installed rebar as anchor see chapter 4.2.

**MKT Injection System VMU plus for concrete**

**Application with reinforcing bar, Design acc. to TR 029, Characteristic values for tension loads in non-cracked concrete under static and quasi-static action**

**Annex 12**

**Table 11: Design according to TR 029, Characteristic values for tension loads in cracked concrete under static and quasi-static action**

Anchor size reinforcing bar			Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Steel failure</b>										
Characteristic tension resistance, reinforcing bar according to Annex 4	$N_{Rk,s}$	[kN]	$A_s \times f_{uk}^{5)}$							
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	TR 029 Section 3.2.2.2, Eq. 3.3a <sup>5)</sup>							
<b>Combined pull-out and concrete cone failure</b>										
Characteristic bond resistance in cracked concrete C20/25										
Temperature range I <sup>4)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	5,5	5,5	5,5	5,5	5,5	6,5	6,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	6,0	6,0	6,0	not admissible			
Temperature range II <sup>4)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,0	4,0	4,0	4,0	4,0	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,5	4,5	4,5	not admissible			
Temperature range III <sup>4)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,0	3,0	3,0	3,0	3,0	3,5	3,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,5	3,5	3,5	not admissible			
Increasing factors for concrete	$\psi_c$	C30/37		1,04						
		C40/50		1,08						
		C50/60		1,10						
<b>Splitting failure</b>										
Edge distance	$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \cdot \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$							
Axial distance	$s_{cr,sp}$	[mm]	$2 c_{cr,sp}$							
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$		[-]	1,8 <sup>2)</sup>						
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$		[-]	2,1 <sup>3)</sup>			not admissible			

- 1) In absence of other national regulations  
 2) The partial safety factor  $\gamma_2 = 1,2$  is included.  
 3) The partial safety factor  $\gamma_2 = 1,4$  is included.  
 4) Expananations see section 1.2  
 5)  $f_{uk}, f_{yk}$ : see relevant Technical Specification for the reinforcing bar.

Regarding design of post-installed rebar as anchor see chapter 4.2.

**MKT Injection System VMU plus for concrete**

**Application with reinforcing bar, Design acc. to TR 029, Characteristic values for tension loads in cracked concrete under static and quasi-static action**

**Annex 13**



**Table 12: Design according to TR 029, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static action**

Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
<b>Steel failure without lever arm</b>										
Characteristic shear resistance, reinforcing bar according to Annex 4	$V_{Rk,s}$	[kN]	$0,5 \times A_s \times f_{uk}^{3)}$							
Partial safety factor	$\gamma_{Ms,V}^{1)}$	[-]	TR 029 Section 3.2.2.2, Eq. 3.3 b+c <sup>3)</sup>							
<b>Steel failure with lever arm</b>										
Characteristic bending moment, reinforcing bar according to Annex 4	$M_{Rk,s}^0$	[Nm]	$1,2 \times W_{el} \times f_{uk}^{3)}$							
Partial safety factor	$\gamma_{Ms,V}^{1)}$	[-]	TR 029 Section 3.2.2.2, Eq. 3.3 b+c <sup>3)</sup>							
<b>Concrete pry-out failure</b>										
Factor k in equation (5.7) of Technical Report TR 029 for the design of bonded anchors			2,0							
Partial safety factor	$\gamma_{Mcp}^{1)}$	[-]	1,50 <sup>2)</sup>							
<b>Concrete edge failure</b>										
See section 5.2.3.4 of Technical Report TR 029 for the design of bonded anchors										
Partial safety factor	$\gamma_{Mc}^{1)}$	[-]	1,50 <sup>2)</sup>							

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1,0$  is included.

<sup>3)</sup>  $f_{uk}, f_{yk}$ : see relevant Technical Specification for the reinforcing bar

Regarding design of post-installed rebar as anchor see chapter 4.2.

**MKT Injection System VMU plus for concrete**

Application with reinforcing bar, Design acc. to TR 029, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static action

**Annex 14**

**Table 13: Design according to CEN/TS 1992-4, Characteristic values for tension loads in non-cracked concrete under static and quasi-static action**

Anchor size threaded rod			M8	M10	M12	M16	M20	M24	M27	M30	
<b>Steel failure</b>											
Characteristic tension resistance, Steel, property class 4.6	$N_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	2,0								
Characteristic tension resistance, Steel, property class 5.8	$N_{Rk,s}$	[kN]	18	29	42	78	122	176	230	280	
Characteristic tension resistance, Steel, property class 8.8	$N_{Rk,s}$	[kN]	29	46	67	125	196	282	368	449	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	1,50								
Characteristic tension resistance, Stainless steel A4 and HCR property class 50 (>M24) and 70 ( $\leq$ M24)	$N_{Rk,s}$	[kN]	26	41	59	110	171	247	230	281	
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	1,87						2,86		
<b>Combined pull-out and concrete failure</b>											
Characteristic bond resistance in non-cracked concrete C20/25											
Temperature range I <sup>5)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10	12	12	12	12	11	10	9
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	8,5	8,5	8,5	not admissible			
Temperature range II <sup>5)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	9	9	9	9	8,5	7,5	6,5
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	not admissible			
Temperature range III <sup>5)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	6,5	5,5	5,0
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	5,0	5,0	5,0	not admissible			
Increasing factors for concrete	$\psi_c$	C30/37		1,04							
		C40/50		1,08							
		C50/60		1,10							
Factor acc. to CEN/TS 1992-4-5, Section 6.2.2.3	$k_8$	[-]	10,1								
<b>Concrete cone failure</b>											
Factor acc. to CEN/TS 1992-4-5, Section 6.2.3.1	$k_{ucr}$	[-]	10,1								
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$								
Axial distance	$s_{cr,N}$	[mm]	3 $h_{ef}$								
<b>Splitting failure</b>											
Edge distance	$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$								
Axial distance	$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$								
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	1,5 <sup>2)</sup>	1,8 <sup>3)</sup>							
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	2,1 <sup>4)</sup>				not admissible				

- <sup>1)</sup> In absence of other national regulations  
<sup>2)</sup> The partial safety factor  $\gamma_2 = 1.0$  is included.  
<sup>3)</sup> The partial safety factor  $\gamma_2 = 1.2$  is included.  
<sup>4)</sup> The partial safety factor  $\gamma_2 = 1.4$  is included.  
<sup>5)</sup> Explanations see section 1.2

**MKT Injection System VMU plus for concrete**

**Application with threaded rod, Design acc. to CEN/TS 1992-4,  
Characteristic values for tension loads in non-cracked concrete under  
static and quasi-static action**

**Annex 15**

**Table 14: Design according to CEN/TS 1992-4, Characteristic values for tension loads in cracked concrete under static and quasi-static action**

Anchor size threaded rod				M12	M16	M20	M24	M27	M30
<b>Steel failure</b>									
Characteristic tension resistance, Steel, property class 4.6	$N_{Rk,s}$	[kN]		34	63	98	141	184	224
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]		2,0					
Characteristic tension resistance, Steel, property class 5.8	$N_{Rk,s}$	[kN]		42	78	122	176	230	280
Characteristic tension resistance, Steel, property class 8.8	$N_{Rk,s}$	[kN]		67	125	196	282	368	449
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]		1,50					
Characteristic tension resistance, Stainless steel A4 and HCR property class 50 (>M24) and 70 ( $\leq$ M24)	$N_{Rk,s}$	[kN]		59	110	171	247	230	281
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]		1,87				2,86	
<b>Combined pull-out and concrete failure</b>									
Characteristic bond resistance in cracked concrete C20/25									
Temperature range I <sup>4)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	5,5	5,5	5,5	5,5	6,5	6,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	6,0	6,0	not admissible			
Temperature range II <sup>4)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,0	4,0	4,0	4,0	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,5	4,5	not admissible			
Temperature range III <sup>4)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,0	3,0	3,0	3,0	3,5	3,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,5	3,5	not admissible			
Increasing factors for concrete	$\psi_c$	C30/37		1,04					
		C40/50		1,08					
		C50/60		1,10					
Factor acc. to CEN/TS 1992-4-5, Section 6.2.2.3	$k_8$	[-]		7,2					
<b>Concrete cone failure</b>									
Factor acc. to CEN/TS 1992-4-5, Section 6.2.3.1	$k_{cr}$	[-]		7,2					
Edge distance	$c_{cr,N}$	[mm]		1,5 $h_{ef}$					
Axial distance	$s_{cr,N}$	[mm]		3,0 $h_{ef}$					
<b>Splitting failure</b>									
Edge distance	$c_{cr,sp}$	[mm]		$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$					
Axial distance	$s_{cr,sp}$	[mm]		2 $c_{cr,sp}$					
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]		1,8 <sup>2)</sup>					
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]		2,1 <sup>3)</sup>		not admissible			

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1.2$  is included.

<sup>3)</sup> The partial safety factor  $\gamma_2 = 1.4$  is included.

<sup>4)</sup> Explanations see section 1.2

**MKT Injection System VMU plus for concrete**

**Application with threaded rod, Design acc. to CEN/TS 1992-4,  
Characteristic tension loads in cracked concrete under static and  
quasi-static action**

**Annex 16**

**Table 15: Design according to CEN/TS 1992-4, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static action**

Anchor size threaded rod		M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30
<b>Steel failure without lever arm</b>									
Characteristic shear resistance, Steel, property class 4.6	$V_{Rk,s}$ [kN]	7	12	17	31	49	71	92	112
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,67							
Characteristic shear resistance, Steel, property class 5.8	$V_{Rk,s}$ [kN]	9	15	21	39	61	88	115	140
Characteristic shear resistance, Steel, property class 8.8	$V_{Rk,s}$ [kN]	15	23	34	63	98	141	184	224
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,25							
Characteristic shear resistance, Stainless steel A4 and HCR Property class 50 (>M24) and 70 ( $\leq$ M24)	$V_{Rk,s}$ [kN]	13	20	30	55	86	124	115	140
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,56						2,38	
Ductility factor according to CEN/TS 1992-4-5, Section 6.3.2.1	$k_2$ [-]	0,8							
<b>Steel failure with lever arm</b>									
Characteristic bending moment, Steel, property class 4.6	$M^0_{Rk,s}$ [Nm]	15	30	52	133	260	449	666	900
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,67							
Characteristic bending moment, Steel, property class 5.8	$M^0_{Rk,s}$ [Nm]	19	37	65	166	324	560	833	1123
Characteristic bending moment, Steel, property class 8.8	$M^0_{Rk,s}$ [Nm]	30	60	105	266	519	896	1333	1797
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,25							
Characteristic bending moment, Stainless steel A4 and HCR property class 50 (>M24) and 70 ( $\leq$ M24)	$M^0_{Rk,s}$ [Nm]	26	52	92	232	454	784	832	1125
Partial safety factor	$\gamma_{Ms,V}^{1)}$ [-]	1,56						2,38	
<b>Concrete pry-out failure</b>									
Factor in equation (27) of CEN/TS 1992-4-5, Section 6.3.3	$k_3$ [-]	2,0							
Partial safety factor	$\gamma_{Mcp}^{1)}$ [-]	1,50 <sup>2)</sup>							
<b>Concrete edge failure<sup>3)</sup></b>									
Effective length of anchor	$l_f$ [mm]	$l_f = \min(h_{ef}, 8 d_{nom})$							
Outside diameter of anchor	$d_{nom}$ [mm]	8	10	12	16	20	24	27	30
Partial safety factor	$\gamma_{Mc}^{1)}$ [-]	1,50 <sup>2)</sup>							

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1.0$  is included.

<sup>3)</sup> See CEN/TS 1992-4-5 Section 6.3.4

**MKT Injection System VMU plus for concrete**

**Application with threaded rod, Design acc. to CEN/TS 1992-4, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static action**

**Annex 17**

**Table 16: Design according to CEN/TS 1992-4, Characteristic values for tension loads in non-cracked concrete under static and quasi-static action**

Anchor size reinforcing bar				Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Steel failure</b>													
Characteristic tension resistance, reinforcing bar according to Annex 4	$N_{Rk,s}$	[kN]	$A_s \times f_{yk}^{(6)}$										
Partial safety factor	$\gamma_{Ms,N}^{(1)}$	[-]	CEN/TS 1992-4-1, Section 4.4.3.1.1, Eq. (4) <sup>(6)</sup>										
<b>Combined pull-out concrete failure</b>													
Characteristic bond resistance in non-cracked concrete C20/25													
Temperature range I <sup>(5)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10	12	12	12	12	12	11	10	8,5	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	8,5	8,5	8,5	8,5	not admissible				
Temperature range II <sup>(5)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	7,5	9	9	9	9	9	8,0	7,0	6,0	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	not admissible				
Temperature range III <sup>(5)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	5,5	6,5	6,5	6,5	6,5	6,5	6,0	5,0	4,5	
	flooded bore hole	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	5,0	5,0	5,0	5,0	not admissible				
Increasing factors for concrete	$\psi_c$	C30/37		1,04									
		C40/50		1,08									
		C50/60		1,10									
Factor according to CEN/TS 1992-4-5, Section 6.2.2.3	$k_8$	[-]	10,1										
<b>Concrete cone failure</b>													
Factor according to CEN/TS 1992-4-5, Section 6.2.3.1	$k_{ucr}$	[-]	10,1										
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef}$										
Axial distance	$s_{cr,N}$	[mm]	3 $h_{ef}$										
<b>Splitting failure</b>													
Edge distance	$c_{cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$										
Axial distance	$s_{cr,sp}$	[mm]	$2 c_{cr,sp}$										
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{(1)}$	[-]	1,5 <sup>(2)</sup>	1,8 <sup>(3)</sup>									
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{(1)}$	[-]	2,1 <sup>(4)</sup>							not admissible			

- 1) In absence of other national regulations  
 2) The partial safety factor  $\gamma_2 = 1.0$  is included.  
 3) The partial safety factor  $\gamma_2 = 1.2$  is included.  
 4) The partial safety factor  $\gamma_2 = 1.4$  is included.  
 5) Explanations see section 1.2  
 6)  $f_{uk}, f_{yk}$ : see relevant Technical Specification for the reinforcing bar

Regarding design of post-installed rebar as anchor see chapter 4.2

**MKT Injection System VMU plus for concrete**

**Application with reinforcing bar, Design according to CEN/TS 1992-4, Characteristic values for tension loads in non-cracked concrete under static and quasi-static action**

**Annex 18**

**Table 17: Design according to CEN/TS 1992-4, Characteristic values for tension loads in cracked concrete under static and quasi-static action**

Anchor size reinforcing bar			Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Steel failure</b>										
Characteristic tension resistance, reinforcing bar according to Annex 4	$N_{Rk,s}$	[kN]	$A_s \times f_{uk}^{5)}$							
Partial safety factor	$\gamma_{Ms,N}^{1)}$	[-]	CEN/TS 1992-4-1 Section 4.4.3.1.1, Eq. 4 <sup>5)</sup>							
<b>Combined pull-out and concrete failure</b>										
Characteristic bond resistance in cracked concrete C20/25										
Temperature range I <sup>4)</sup> : 40°C/24°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	5,5	5,5	5,5	5,5	5,5	6,5	6,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	6,0	6,0	6,0	not admissible			
Temperature range II <sup>4)</sup> : 80°C/50°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,0	4,0	4,0	4,0	4,0	4,5	4,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	4,5	4,5	4,5	not admissible			
Temperature range III <sup>4)</sup> : 120°C/72°C	dry and wet concrete	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,0	3,0	3,0	3,0	3,0	3,5	3,5
	flooded bore hole	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	3,5	3,5	3,5	not admissible			
Increasing factors for concrete	$\psi_c$	C30/37		1,04						
		C40/50		1,08						
		C50/60		1,10						
Factor according to CEN/TS 1992-4-5, Section 6.2.2.3	$k_B$	[-]	7,2							
<b>Concrete cone failure</b>										
Factor according to CEN/TS 1992-4-5, Section 6.2.3.1	$k_{Cr}$	[-]	7,2							
Edge distance	$c_{Cr,N}$	[mm]	1,5 $h_{ef}$							
Axial distance	$s_{Cr,N}$	[mm]	3,0 $h_{ef}$							
<b>Splitting failure</b>										
Edge distance	$c_{Cr,sp}$	[mm]	$1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left( 2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$							
Axial distance	$s_{Cr,sp}$	[mm]	2 $c_{Cr,sp}$							
Partial safety factor (dry and wet concrete)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	1,8 <sup>2)</sup>							
Partial safety factor (flooded bore hole)	$\gamma_{Msp} = \gamma_{Mc} = \gamma_{Mp}^{1)}$	[-]	2,1 <sup>3)</sup>			not admissible				

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1.2$  is included.

<sup>3)</sup> The partial safety factor  $\gamma_2 = 1.4$  is included.

<sup>4)</sup> Explanations see section 1.2

<sup>5)</sup>  $f_{uk}$ ,  $f_{yk}$ : see relevant Technical Specification for the reinforcing bar

Regarding design of post-installed rebar as anchor see chapter 4.2

**MKT Injection System VMU plus for concrete**

**Application with reinforcing bar, Design acc. to CEN/TS 1992-4, Characteristic values for tension loads in cracked concrete under static and quasi-static action**

**Annex 19**

**Table 18: Design according to CEN/TS 1992-4, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static action**

Anchor size reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Steel failure without lever arm (Properties acc. to Annex 4)</b>											
Characteristic shear resistance, reinforcing bar according to Annex 4	$V_{Rk,s}$	[kN]	$0,5 \times A_s \times f_{uk}^{4)}$								
Partial safety factor	$\gamma_{Ms,V}^{1)}$	[-]	CEN/TS 1992-4-1, Section 4.4.3.1.1, Eq. 5 + 6 <sup>4)</sup>								
Ductility factor according to CEN/TS 1992-4-5, Section 6.3.2.1	$k_2$	[-]	0,8								
<b>Steel failure with lever arm (Properties acc. to Annex 4)</b>											
Characteristic bending moment, reinforcing bar acc. to Annex 4	$M_{Rk,s}^0$	[Nm]	$1,2 \times W_{el} \times f_{uk}^{4)}$								
Partial safety factor	$\gamma_{Ms,V}^{1)}$	[-]	CEN/TS 1992-4-1, Section 4.4.3.1.1, Eq. 5 + 6 <sup>4)</sup>								
<b>Concrete pry-out failure</b>											
Factor in equation (27) of CEN/TS 1992-4-5, Section 6.3.3	$k_3$	[-]	2,0								
Partial safety factor	$\gamma_{Mcp}^{1)}$	[-]	1,50 <sup>2)</sup>								
<b>Concrete edge failure <sup>3)</sup></b>											
Effective length of anchor	$l_f$	[mm]	$l_f = \min(h_{ef}, 8 d_{nom})$								
Outside diameter of anchor	$d_{nom}$	[mm]	8	10	12	14	16	20	24	27	30
Partial safety factor	$\gamma_{Mc}^{1)}$	[-]	1,50 <sup>2)</sup>								

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> The partial safety factor  $\gamma_2 = 1.0$  is included.

<sup>3)</sup> See CEN/TS 1992-4-5 Section 6.3.4

<sup>4)</sup>  $f_{uk}, f_{yk}$ : see relevant Technical Specification for the reinforcing bar

Regarding design of post-installed rebar as anchor see chapter 4.2

**MKT Injection System VMU plus for concrete**

**Application with reinforcing bar, Design acc. to CEN/TS 1992-4, Characteristic values for shear loads in cracked and non-cracked concrete under static and quasi-static**

**Annex 20**

**Table 19: Displacements for tension loads threaded rod <sup>1)</sup>**

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30
<b>Non-cracked concrete C20/25</b>										
40°C/24°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,021	0,023	0,026	0,031	0,036	0,041	0,045	0,049
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,030	0,033	0,037	0,045	0,052	0,060	0,065	0,071
80°C/50°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
120°C/72°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,075	0,088	0,100	0,110	0,119
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,108	0,127	0,145	0,159	0,172
<b>Cracked concrete C20/25</b>										
40°C/24°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	-			0,070				
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]				0,105				
80°C/50°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	-			0,170				
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]				0,245				
120°C/72°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	-			0,170				
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]				0,245				

<sup>1)</sup> Calculation of the displacement for design load

Displacement for short term load =  $\delta_{N0} \cdot \tau_{Sd} / 1,4$ ;

Displacement for long term load =  $\delta_{N\infty} \cdot \tau_{Sd} / 1,4$ ;

( $\tau_{Sd}$ : design bond strength)

<sup>2)</sup> Explanations see section 1.2

**Table 20: Displacements for shear loads threaded rod <sup>3)</sup>**

Anchor size threaded rod			M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30	
<b>Non-cracked concrete C20/25</b>											
All temperatures	$\delta_{V0}$	[mm/(kN)]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03	
	$\delta_{V\infty}$	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05	
<b>Cracked concrete C20/25</b>											
All temperatures	$\delta_{V0}$	[mm/(kN)]	-			0,11	0,10	0,09	0,08	0,08	0,07
	$\delta_{V\infty}$	[mm/(kN)]				0,17	0,15	0,14	0,13	0,12	0,10

<sup>3)</sup> Calculation of the displacement for design load

Displacement for short term load =  $\delta_{V0} \cdot V_d / 1,4$ ;

Displacement for long term load =  $\delta_{V\infty} \cdot V_d / 1,4$ ;

( $V_d$ : design shear load)

**MKT Injection System VMU plus for concrete**

**Application with threaded rod  
Verschiebungen**

**Annex 21**



**Table 21: Displacements for tension loads reinforcing bar <sup>1)</sup>**

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
<b>Non-cracked concrete C20/25</b>											
40°C/24°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,021	0,023	0,026	0,028	0,031	0,036	0,043	0,047	0,052
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,030	0,033	0,037	0,041	0,045	0,052	0,061	0,071	0,075
80°C/50°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
120°C/72°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,050	0,056	0,063	0,069	0,075	0,088	0,104	0,113	0,126
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,072	0,081	0,090	0,099	0,108	0,127	0,149	0,163	0,181
<b>Cracked concrete C20/25</b>											
40°C/24°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	-				0,070				
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]					0,105				
80°C/50°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	-				0,170				
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]					0,245				
120°C/72°C <sup>2)</sup>	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	-				0,170				
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]					0,245				

<sup>1)</sup> Calculation of the displacement for design load

Displacement for short term load =  $\delta_{N0} \cdot \tau_{Sd} / 1,4$ ;

Displacement for long term load =  $\delta_{N\infty} \cdot \tau_{Sd} / 1,4$ ;

( $\tau_{Sd}$ : design bond strength)

<sup>2)</sup> Explanations see section 1.2

**Table 22: Displacements for shear loads reinforcing bar <sup>3)</sup>**

Anchor size reinforcing bar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
<b>Non-cracked concrete C20/25</b>											
All temperatures	$\delta_{V0}$	[mm/(kN)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04
<b>Cracked concrete C20/25</b>											
All temperatures	$\delta_{V0}$	[mm/(kN)]	-		0,11	0,11	0,10	0,09	0,08	0,07	0,06
	$\delta_{V\infty}$	[mm/(kN)]			0,17	0,16	0,15	0,14	0,12	0,11	0,10

<sup>3)</sup> Calculation of the displacement for design load

Displacement for short term load =  $\delta_{V0} \cdot V_d / 1,4$ ;

Displacement for long term load =  $\delta_{V\infty} \cdot V_d / 1,4$ ;

( $V_d$ : design shear load)

**MKT Injection System VMU plus for concrete**

**Application with reinforcing bar  
Displacements**

**Annex 22**

**Table 24: Reduction factors  $\alpha_{N,seis}$  and  $\alpha_{V,seis}$  for seismic design categorie C1 for threaded rods**

Anchor size threaded rods			M12	M16	M20	M24	M27	M30
<b>Tension load</b>								
Steel failure ( $N_{Rk,s}$ )	$\alpha_{N,seis}$	[-]	1,0					
Combined pull-out and concrete failure ( $N_{Rk,p}$ )	$\alpha_{N,seis}$	[-]	0,68			0,69		
<b>Shear load</b>								
Steel failure without lever arm ( $V_{Rk,s}$ )	$\alpha_{V,seis}$	[-]	0,70					

**Table 25: Reduction factors  $\alpha_{N,seis}$  and  $\alpha_{V,seis}$  for seismic design category C1 for reinforcing bar**

Anchor size reinforcing bar			Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Tension load</b>										
Steel failure ( $N_{Rk,s}$ )	$\alpha_{N,seis}$	[-]	1,0							
Combined pull-out and concrete failure ( $N_{Rk,p}$ )	$\alpha_{N,seis}$	[-]	0,68				0,69			
<b>Shear load</b>										
Steel failure without lever arm ( $V_{Rk,s}$ )	$\alpha_{V,seis}$	[-]	0,70							

**Table 26: Reduction factors  $\alpha_{gap}$  and  $\alpha_{seis}$  for resistance under seismic actions**

Loading	Versagensart	$\alpha_{gap}$	$\alpha_{seis}$ – Einzelbefestigung	$\alpha_{seis}$ – Gruppenbefestigung
Tension	Steel failure	1,0	1,0	1,0
	Pull-out failure	1,0	1,0	0,85
	Combined pull-out and concrete failure	1,0	1,0	0,85
	Concrete cone failure	1,0	0,85	0,75
	Splitting failure	1,0	1,0	0,85
Shear	Steel failure without lever arm	0,5 <sup>1)</sup>	1,0	0,85
	Steel failure with lever arm	NPD <sup>2)</sup>	NPD <sup>2)</sup>	NPD <sup>2)</sup>
	Concrete edge failure	0,5 <sup>1)</sup>	1,0	0,85
	Concrete pry-out failure	0,5 <sup>1)</sup>	0,85	0,75

1) The limitation for size of the clearance hole is given in TR 029 Table 4.1,  
 $\alpha_{gap} = 1,0$  in case of no clearance between fastener and fixture

2) No Performance Determined

**MKT Injection System VMU plus for concrete**

**Design according to TR 045;  
Reduction factors**

**Annex 24**